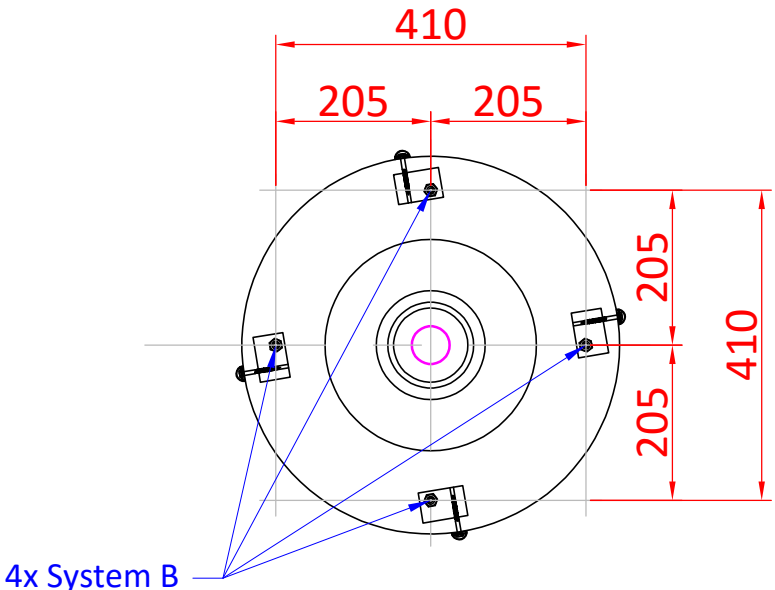
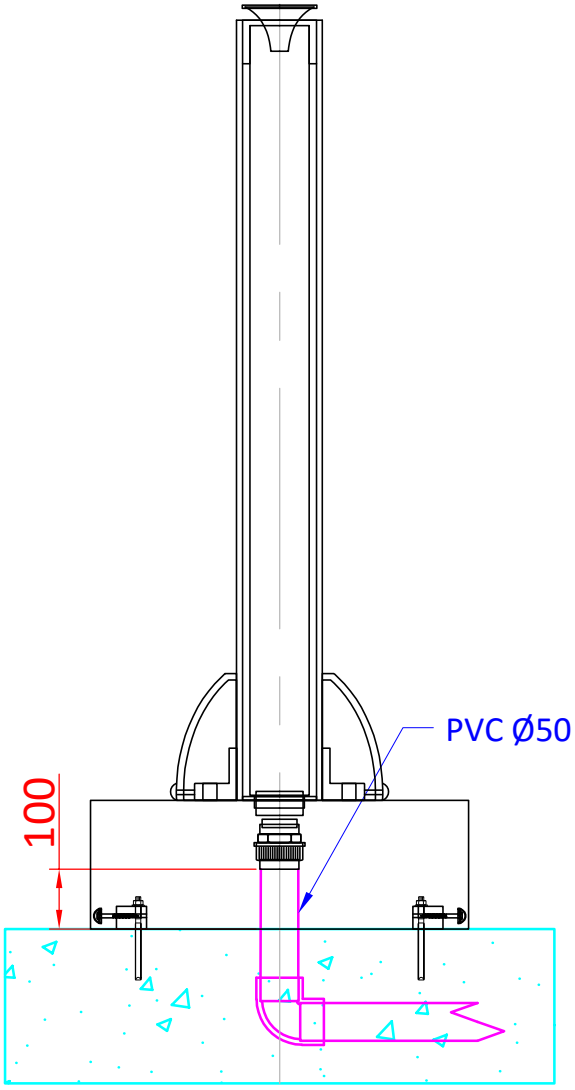
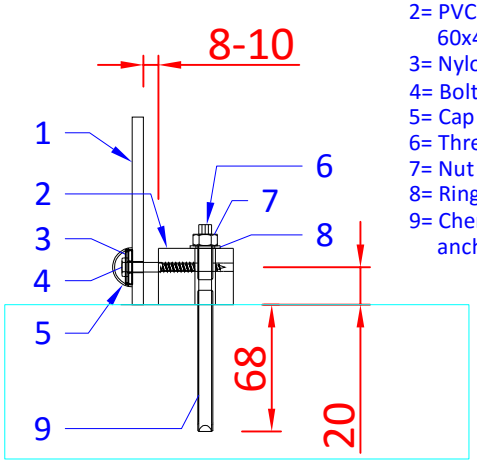




System B



1= Product
2= PVC block
60x40x30 mm
3= Nylon ring
4= Bolt Ø6x50 mm
5= Cap
6= Threaded rod M
7= Nut M8
8= Ring M8
9= Chemical
anchor M8

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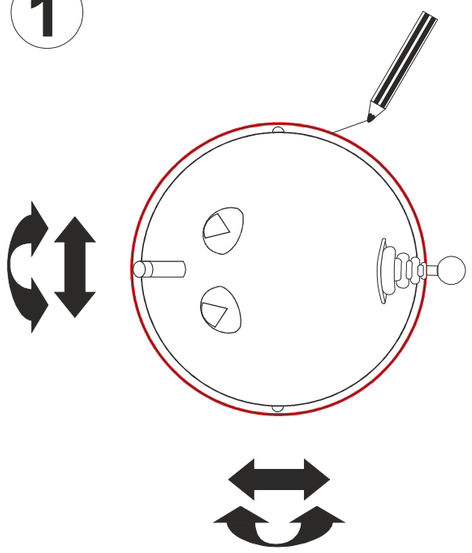
PROJECT NAME: Mounting		SCALE: FTS	DIMENSION: mm
		FORMAT: A4	DRAWN BY: MT
DRAWING NR: 2.3		DATE: 03-08-2016	
PRODUCT: 1420 9833 Jungle water bubble		PROJECTION:	

AQUA DROLICS
Mounting system B

Tools:

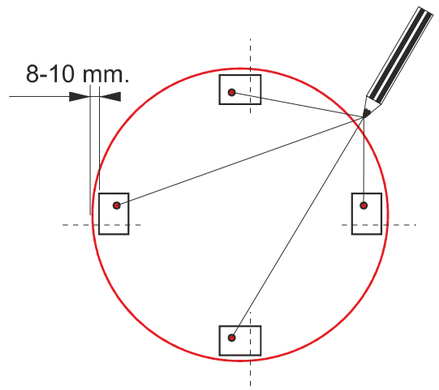
- drilling machine
- drill (steel) Ø 5 mm
- drill (concrete) Ø 10 mm
- steel brush Ø 11 mm
- pencil
- tape-measure
- wrench nr 10
- wrench nr 13

1



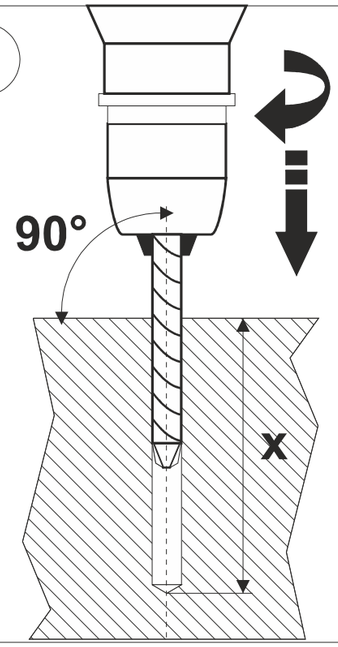
Determine the position of the product, than draw the contour with a pencil.

2



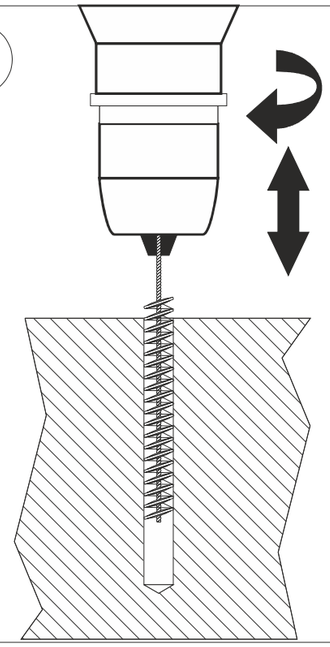
Position the PVC blocks at a distance of 8-10 mm from the edge of the product (as shown in drawing 2.3.1)

3



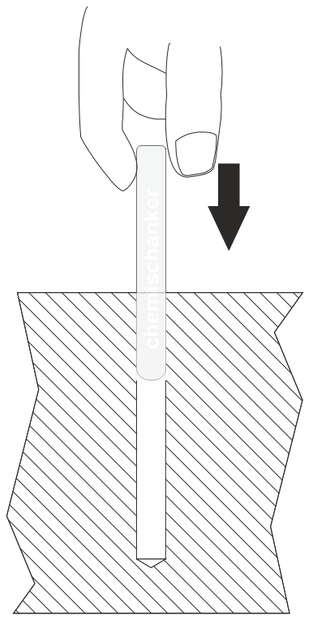
Drill holes Ø 10 in the sub-soil.
Drilling depth is shown in the attached drawing.

4



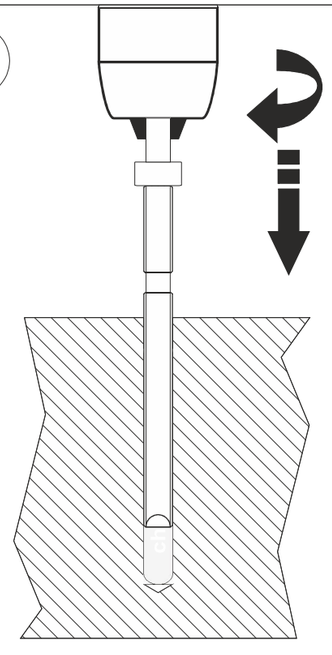
Brush the holes with the steel brush (Ø 11 mm).
Remove any dust.

5



Insert capsule.

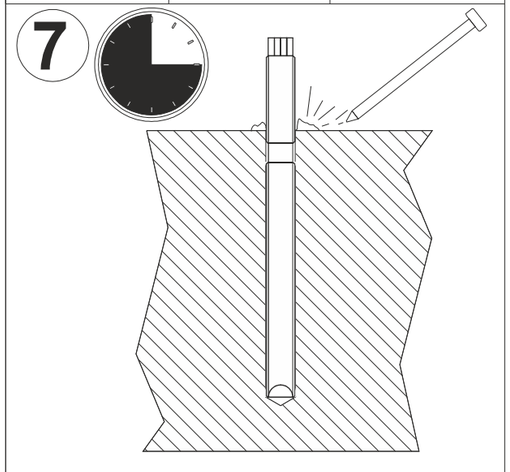
6



Insert anchor shaft, using the delivered tool.

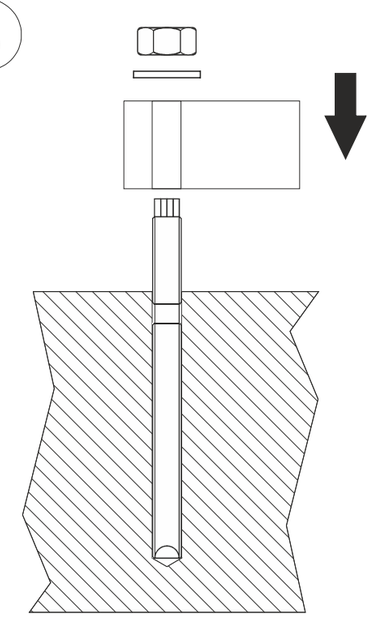
	T = 10°C	T = 20°C
harden time dry concrete	40 min.	20 min.
harden time wet concrete	120 min.	60 min.

7



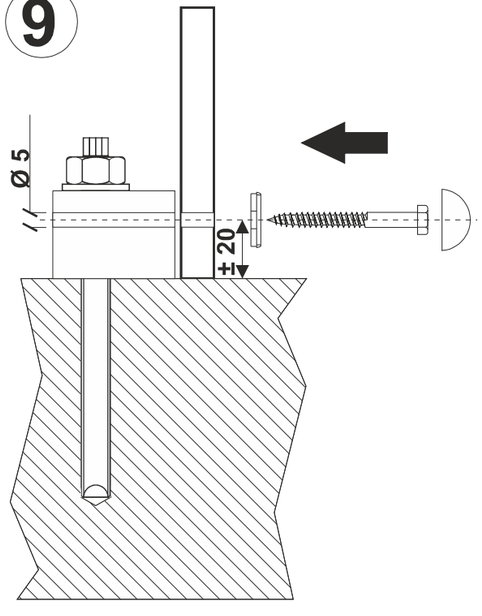
Leave the anchor to harden. Afterwards, remove any remains around the shaft.

8



Mount the PVC blocks with ring and nut. Mark their location outside the outline of the product.

9



Place the product over the blocks. Drill a hole Ø 5 mm through the product in each of the PVC blocks. Fix the product on the blocks with the bolts Ø 6x50 mm. Put a nylon cap on every bolt.